

Product Name:	Northern Bloc Black Treacle Ice Cream 1x5L
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Specification Version N°:	4	Current Version Issue Date:	21.10.2024
Version Approved By:	James Berry	Position:	Technical Manager


Supplied By	Northern Bloc Ltd, 122 North Street, Leeds. LS7 1AF Tel: 0113 3206656 E Mail: hello@northern-bloc.com Website: www.northern-bloc.com
Supplier Sales Contact	Josh Lee Mobile: 07731 384960 E Mail: josh.lee@northern-bloc.com
Supplier Technical Contact	James Berry Mobile: 07825389535 E Mail: james.berry@northern-bloc.com

Legislation & Warranty statement:

This product has been produced in accordance with all current relevant UK legislation. The information stated is given in good faith and is based upon the product formulation and the data provided by our raw material suppliers.

Confidentiality:

This specification and the information contained within it remains the property of Northern Bloc and must not be disclosed to any third party without prior written permission

Signed on behalf of Northern Bloc		Date: 21.10.2024
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Product Title	Black Treacle Ice Cream 5L
Marketing descriptor	
Legal Descriptor	Black treacle dairy ice cream
Ingredient Declaration and allergy advice	Milk , cream (milk) (13%), sugar, glucose syrup, black treacle (5%), skimmed milk powder, fructose, emulsifier (mono- and diglycerides of fatty acids), stabilisers (carob gum, guar gum). Allergy advice: for allergens see ingredients in bold .

Nutritional	Typical Values	per 100g	per 100ml
	Energy (kJ)		724
Energy (kcal)		173	127
Fat (g)		7.9	5.8
of which Saturates (g)		5.0	3.7
Carbohydrate (g)		21.4	15.7
of which sugars (g)		19.3	14.1
Fibre (g)		0.1	0.1
Protein (g)		4.0	2.9
Salt (g)		0.12	0.09

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Recycling Information	Tub and Lid recyclable		
Claims or Warnings	Suitable for Vegetarians No artificial colours, flavours or preservatives		
Shelf Life	Total Shelf Life BBE 18 months e.g. BBE 08/2026	Minimum Shelf Life on Delivery Month of Production + 6 months	
Storage Instructions	Store at -18°C Do not re-freeze once defrosted.		

Microbiological Standards	Target cfu/g	Maximum cfu/g	Reject cfu/g
Total Viable Count (TVC) at 30°C	<1000	<10,000	>10,000
Enterobacteriaceae	<10	<100	>100
E. coli	<10	<10	>10
Staph aureus (coagulase +ve)	<20	<20	>20
Bacillus cereus	<100	<1000	>1000
Yeasts & Moulds	<100	<1000	>1000
Listeria species	<10	<100	>100
Listeria monocytogenes	Absent in 25g	Absent in 25g	Present in 25g
Salmonella spp.	Absent in 25g	Absent in 25g	Present in 25g
Testing frequency is monthly			

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Dietary Requirements	YES	NO	Details	
Suitable for Ova-Lacto Vegetarians	x			
Suitable for Vegans		x	Contains Milk	
Suitable for Wheat free diet (Coeliacs)	x			
Suitable for Lactose intolerant		x	Contains Milk	
Suitable for Diabetics		X		
Suitable for Halal		X	Not certified	
Suitable for Kosher		X	Not certified	
Food Intolerance Data	YES	NO	May Contain	
Free from Cereals containing Gluten (i.e. wheat, rye, barley, oats, spelt, kamut) & Products thereof	x			Made in a facility that handles Gluten
Free from Soybeans / Soybean Products	x			made in a facility that handles Soya
Free from Fish / Fish Products	x			
Free from Crustaceans / Crustacean Products	x			
Free from Egg / Egg Products / Albumen	x			
Free from Milk / Milk Products		x		Contains Milk
Free from Mustard / Mustard Products	x			
Free from Celery / Celery Products	x			
Free from Peanuts / Peanut Products	x			
Free from the following nuts: Almond, Hazelnut, Walnut, Cashew, Pecan, Brazil, Pistachio, Macadamia & Queensland nuts / & products thereof	x			
Free from Sesame Seeds / Sesame Seed Products	x			
Free from Sulphur Dioxide & Sulphites at concentrations > 10ppm	x			
Free from Lupin and Lupin Products	x			
Free from Molluscs and Mollusc Products	x			
General labelling data	YES	NO		
Free from MSG	x			
Free from Genetically Modified Ingredients Foods	x			
Free from BEEF / Beef Products	x			
Free from LAMB /Lamb Products	x			
Free from PORK / Pork Products	x			
Free from POULTRY / Poultry Products	x			

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Unit Packaging						
Size	Code	Packaging		Target Net Unit Weight (g)	Target Gross Unit Weight (g)	Barcode
		Tubs	Lids			
5L	BT1/50/S	HDPE	HDPE	3667	3831	5060444910377

Outer Packaging						
Case Size	Barcode	Case Dimensions mm			Target Net Case Weight (g)	Target Gross Case Weight (g)
		h	w	d		
1x5L		140	152	337	3667	3831

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